



Fast Dry Gold Size

1S114

4008

This product is an exceptional self-leveling and fast setting size for use in gold leafing. The Fast Dry Gold Size allows gilding to begin in an hour and engine turning for up to an additional four-five hours after application.



Features & Benefits

- Retains elasticity
- No mixing required
- Fast set up for gold leafing

Compatible Surfaces

Paper, cardboard, muslin, stretched canvas, wood, masonite, properly prepared metal or glass

Optional Products

If a slower dry time and an extended window are desired, this product may be reduced up to 10% with ZZ6000 Chromaflo Enhancer.

Directions For Use



Surface Preparation:

Apply over clean, dry surfaces that are free from wax, grease, dust and chalk.



Matthews Paint • Toll Free: 800.323.6593 • Fax: 800.947.0377
www.matthewspaint.com • www.1shot.com
760 Pittsburgh Drive • Delaware, OH 43015

Product Information Effective 03/14
Part No. 1S114 03/14
© 2014 Matthews Paint Company

Directions For Use (Continued)



Application:

Brush, roll, spray or airbrush



Drying Times:

Drying time is best when temperature is above 65°F. Between 50°F and 65°F, drying time is much slower. Paint will not completely dry below 50°F.

Compatible Topcoats:

For increased protection against ultraviolet light, topcoat with 220-F 1-Shot Fluorescent UV Topcoat. Two coats of 220-F will produce a high gloss finish.

Equipment Cleaning:

Clean equipment with mineral spirits.

Clean brushes thoroughly with 1-Shot 40004 Brush Cleaner then rinse by stirring brush in a clean solution.

Technical Data:

VOC	3.67 lbs/gallon
Solids by Weight	50
Solids by Volume	43.56
Theoretical Coverage698 square feet at 1 mil 100% transfer

Performance Characteristics:

Generally allows the application of 22 and 23 karat gold leaf within an hour, and less precious and heavier metal leaf products sooner.

Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to Matthews Paint. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does Matthews Paint warrant freedom from patent infringement in the use of any formula or process set forth herein. If you require technical assistance, please call us toll-free 800/323-6593.